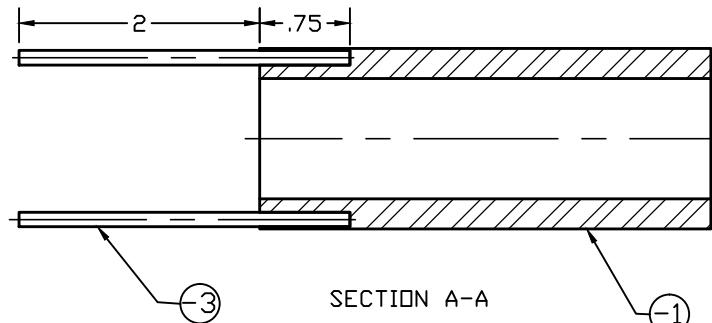
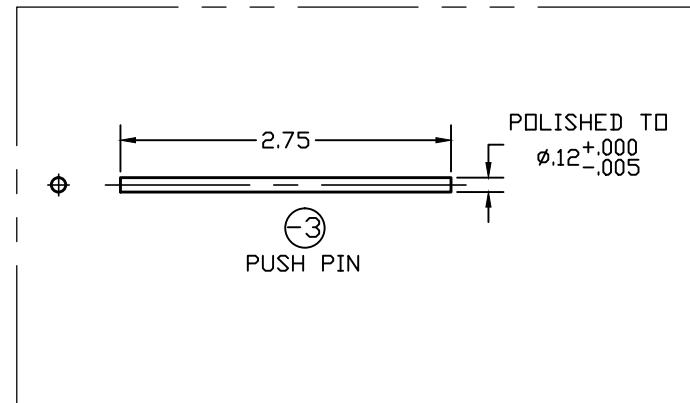
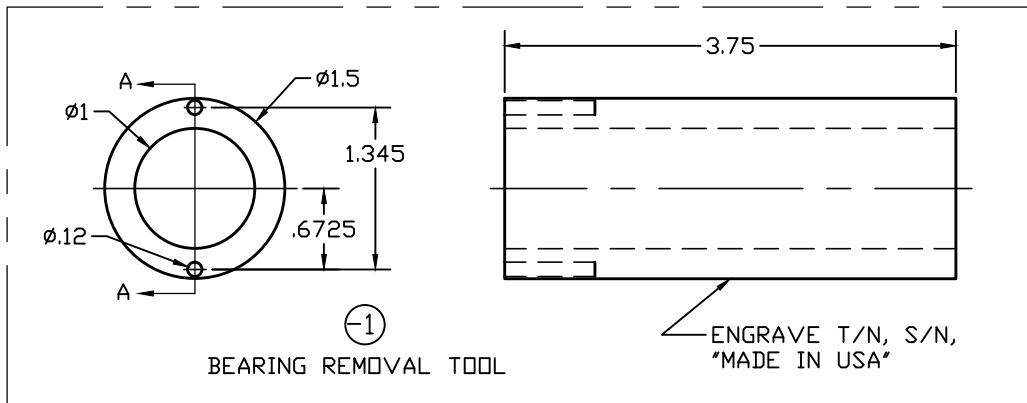


REV		DESCRIPTION		DATE	INITIAL	APPROVED
A		CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -1.		1/21/10	RJC	RW



ASSEMBLY VIEW

NOTE:

PUSH PINS MADE FROM .120 ϕ DRILL BLANKS

ASSY QTY	ASSY QTY	B/D	PART #	QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	
							UNLESS OTHERWISE SPECIFIED	
			-1	1	BEARING REMOVAL TOOL	STEEL DOM	$\phi 1\text{-}1/2$ O.D. \times 1/4 WALL \times 3-7/8	
			-3	2	PUSH PIN		#31 DRILL BLANK $\phi .120$ MCMASTER-CARR #3009A244	
ASSY #							UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 \times 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

TITLE		RB RED BARN MACHINE
DWG NO.		RBT18805
REV		A
UNLESS OTHERWISE SPECIFIED		
DIMENSIONS ARE IN INCHES		
TOLERANCES ON:		
DECIMALS		
XXX $\pm .005$		
XX $\pm .01$		
X $\pm .1$		
FRACTIONS $\pm 1/32$		
ANGLES $\pm 5^\circ$		
HEAT TREAT		
FINISH SPEC BLACK OXIDE		
USED ON MODEL		
MD		
SCALE	NTS	DATE 07-01-05
		SHEET 1 of 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

			DRAWN BY: PERRITT	RB RED BARN MACHINE	
			APPROVED		
			HEAT TREAT		
			FINISH SPEC	BLACK OXIDE	
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
			TOLERANCES ON: DECIMALS XXX ± .010 FRACTIONS ± 1/32 XX ± .03 ANGLES ± 5° X ± .1		
			UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 X 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
PART #	QTY	DESCRIPTION	USED ON MODEL	TITLE	
-1	1	41L40 Ø5/8 x 3/4	?	INPUT BEAR/REMOVE TOOL	
				DWG NO.	RBT18805
				SCALE	NTS
				DATE	07-01-05
				SHEET	1 of 1

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

DRAWN BY: COLE	TITLE RED BARN MACHINE
CHECKED	
HEAT	
TREAT	
FINISH	
SPEC	
USED ON MODEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
?	TOLERANCES ON: DECIMALS XXX ± .010 FRACTIONS ± 1/32 XX ± .03 ANGLES ± .5° X ± .1
	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 X 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
	DWG NO.
	SCALE NTS
	DATE 9-15-03
	REV. SHEET 1 of 1